



**Domaine de Qualification des Procédés Spéciaux**  
*Special Processes Qualification Scope*

Identification des installations <i>Facilities identification</i>	Caractéristiques de l'installation <i>Facilities features</i>	Matériau(x) <i>Material(s)</i>	Domaine d'utilisation <i>Operating scope</i>	Commentaires <i>Comments</i>
Fluorescent penetrant inspection Sensitivity 2 & 3	PENETRANT : S2- SHERWIN HM406 S3- SHERWIN HM430 EMULSIFIER- SHERWIN ER83A DEVELOPER- SHERWIN D90G SHERWIN D100 (WIPE OFF)	Welded & Machine components:  Nickle	<b>S2</b> TANK 1 – HM406 20"x20" TANK 2 – HM406 54"x13" POST EMULSIFIER – RC50 20"x20"  <b>S3</b> 20"x20"  <b>PRE WASH:</b> TANK 1 – 20"x20" TANK 2 – 54"x13" TANK 3 – 20"x20"  <b>EMULSIFIER:</b> 20"x20"  <b>POST WASH:</b> TANK 1 – 20"x20" TANK 2 – 54"x13" TANK 3 – 20"x20"  <b>DRYING &amp; DEVELOPER:</b> DP08 – 1.7x0.5x1.58 DP27 – 2.15x1.0x1.95	DIP/BRUSH & SPRAY APPLICATIONS